# BAYER MOBILE LOG PALLETS AND PALLETS

- 1. Logs and pallets are light and mobile.
  - a. Reduced weight facilitates pallet switching, setup and storage.
  - b. Reduced weight improves accuracy by reducing machine heat and deflection.

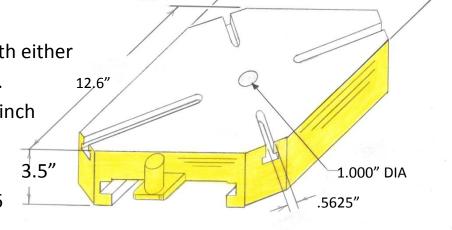
### SQUARE PALLET P/N SPT-12.6

1. The square pallet can be used with either the flat pallet clamp or rotary table.

2. The minimum T- slot circle is 6.4 inch diameter.

3. The T- slot width is .5625 inches.

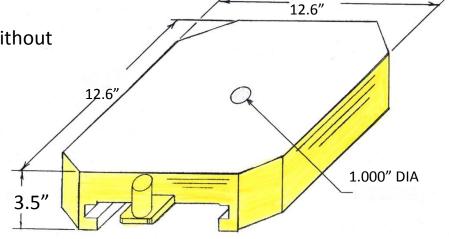
4. They are machined from 6061-T6 aluminum alloy.



SQUARE PALLET P/N SP-12.6

Same as above but are supplied without

T-slots.



Logs and pallets, except the square pallet, are machined from 7075-T651 aluminum. They are as hard as cold rolled steel.

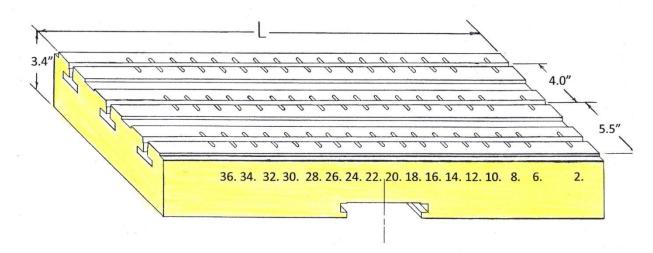
Bayer fixture patent #8002254

BAYER SYSTEMS 5150 N 24 TH ST, PHOENIX, AZ 85016 TEL 602-448-9409

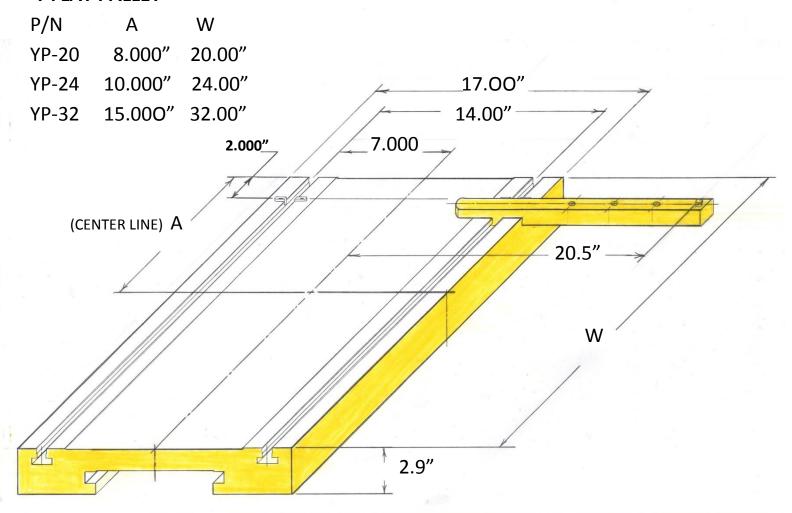
#### X Flat PALLET

P/N L P/N L

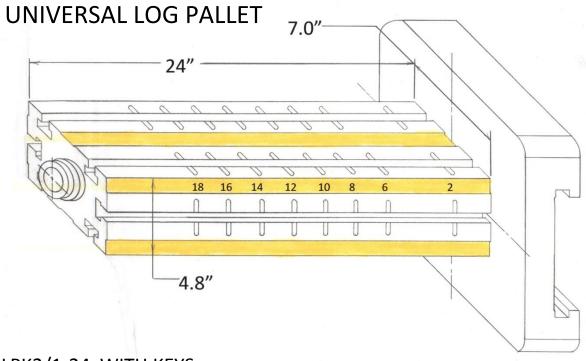
XPK-24 24.00" WITH KEYS XP-24 24.00" KEYS AT 2.000" AND 14.000" ONLY XPK-32 32.00" " XP-32 32.00" KEYS AT 2.000" AND 18.000" ONLY



#### Y FLAT PALLET

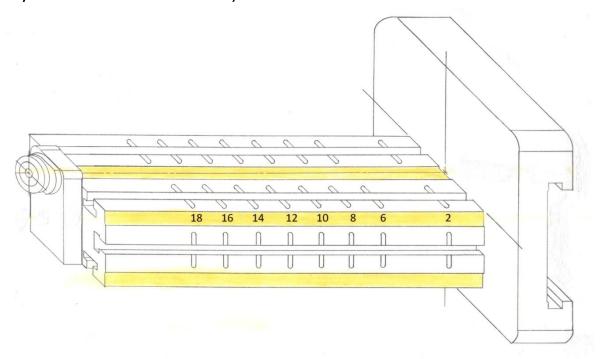


## STANDARD LOG PALLETS



P/N LPK2/1-24 WITH KEYS

P/N LP2/1-24 WITH KEYS AT 2, AND 14"



THE UNIVERSAL LOG PALLET MAY BE OFFSET BY USING AN OFFSET EXTENDER.

P/N OFE

## SPECIAL LOG PALLETS

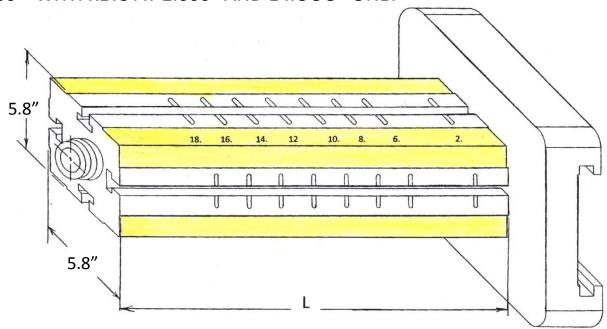
#### **FOUR STATION LOG**

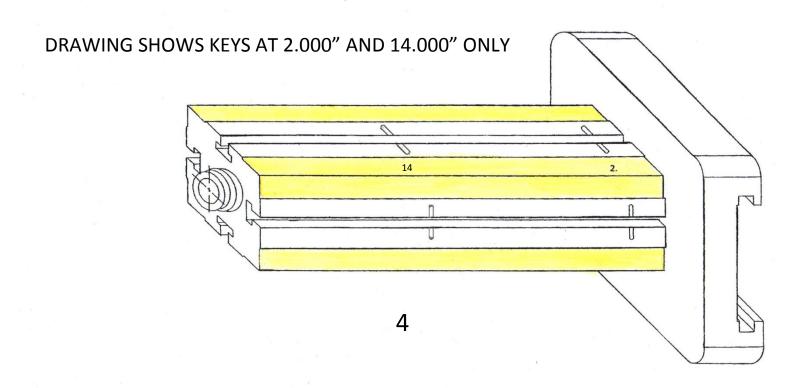
P/N

L

LPK4-24 24.00" WITH KEY

LP4-24 24.00" WITH KEYS AT 2.000" AND 14.000" ONLY



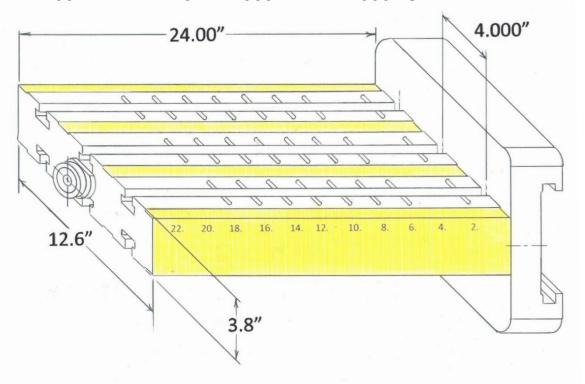


### SPECIAL LOG PALLETS

SIX STATION LOG PALLET P/N

LPK6-24 24.00" WITH KEYS

LP6-24 24.00" WITH KEYS AT 2.000" AND 14.000" ONLY



THREE STATION OFF SET LOG PALLET

LOPK3-24 24.00" WITH KEYS

LOP3-24 24.00" WITH KEYS AT 2.000" AND 14.000" ONLY

